



TEST REPORT

Applicant : INNOX Corporation
Address : I6-1BL Asan Techno Valley, Dunpo-myeon,
Asan-city, Chungcheongnam-do, Korea

Page: 1 of 17

Report No. RT12R-S1076-001-E1-R

Date: Mar. 23, 2012

Sample Description : The following submitted sample(s) said to be:-

Name/Type of Product : Halogen Free CCL
Sample ID No. : RT12R-S1076-001
Item No. : MCH/MDH
Manufacturer/Vender : INNOX Corporation

Sample received : Mar. 13, 2012
Testing Date : Mar. 13, 2012 ~ Mar. 22, 2012
Testing Environment : Temperature : (24 ± 2) °C, Humidity : (60 ± 5) % R.H.

Test Type : RoHS wet chemical analysis
Test Method(s) : Please see the following page(s).
Test Result(s) : Please see the following page(s).

* Note 1 : The test results presented in this report relate only to the object tested.

* Note 2 : This report shall not be reproduced except in full without the written approval of the testing laboratory.

* Note 3 : The item no. is assigned by client and indicated according to their requirement and guarantee letter.

Approved by,

Jade Jang / Lab. Technical Manager

Authorized by,

Bo Park / Lab. General Manager

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TEST REPORT

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Date: Mar. 23, 2012

Report No. RT12R-S1076-001-E1-R

Sample ID No. : RT12R-S1076-001
Sample Description : Halogen Free CCL

Test Item	Unit	Test Method	MDL	Result
Cadmium (Cd)	mg/kg	With reference to IEC 62321 Edition 1.0 : 2008, by acid digestion and determined by ICP-OES	0.5	N.D.
Lead (Pb)	mg/kg		5	N.D.
Mercury (Hg)	mg/kg		2	N.D.
Hexavalent Chromium (Cr ⁶⁺) (For metal)	-	With reference to IEC 62321 Edition 1.0 : 2008, by Spot test	(Threshold of 1 mg/kg)	Negative
Hexavalent Chromium (Cr ⁶⁺) (For metal)	-	With reference to IEC 62321 Edition 1.0 : 2008, by boiling water extraction and determined by UV-VIS Spectrophotometer	(Threshold of 0.02 mg/kg with 50 cm ²)	Negative

Tested by : Nikkie Lee, Leo Kim

- Notes : mg/kg = ppm = parts per million
mg/kg with 50 cm² = milligram per kilogram with 50 square centimeter
< = Less than
N.D. = Not detected (<MDL)
MDL = Method detection limit
Positive = A positive test result indicated the presence of Cr(VI) at the time of testing, equal to or greater than threshold of 1 mg/kg for spot test procedures or 0.02 mg/kg for boiling water extraction procedures with a sample surface area of 50 cm² used. However, it shall not be interpreted as the Cr(VI) concentration in the coating layer of the sample and should not be used as a method detection limit for this qualitative test.
Negative = A negative test result indicates above positive observation was not found at the time of testing. When the spot test showed a negative result, the boiling water extraction procedure shall be used to verify the result.

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Page: 3 of 17
Date: Mar. 23, 2012

Report No. RT12R-S1076-001-E1-R

Sample ID No. : RT12R-S1076-001

Sample Description : Halogen Free CCL

Test Item	Unit	Test Method	MDL	Result
Polybrominated Biphenyl (PBBs)				
Monobromobiphenyl	mg/kg	With reference to IEC 62321 Edition 1.0 : 2008, by solvent extraction and determined by GC/MS	5	N.D.
Dibromobiphenyl	mg/kg		5	N.D.
Tribromobiphenyl	mg/kg		5	N.D.
Tetrabromobiphenyl	mg/kg		5	N.D.
Pentabromobiphenyl	mg/kg		5	N.D.
Hexabromobiphenyl	mg/kg		5	N.D.
Heptabromobiphenyl	mg/kg		5	N.D.
Octabromobiphenyl	mg/kg		5	N.D.
Nonabromobiphenyl	mg/kg		5	N.D.
Decabromobiphenyl	mg/kg		5	N.D.
Polybrominated Diphenyl Ether (PBDEs)				
Monobromodiphenyl ether	mg/kg	With reference to IEC 62321 Edition 1.0 : 2008, by solvent extraction and determined by GC/MS	5	N.D.
Dibromodiphenyl ether	mg/kg		5	N.D.
Tribromodiphenyl ether	mg/kg		5	N.D.
Tetrabromodiphenyl ether	mg/kg		5	N.D.
Pentabromodiphenyl ether	mg/kg		5	N.D.
Hexabromodiphenyl ether	mg/kg		5	N.D.
Heptabromodiphenyl ether	mg/kg		5	N.D.
Octabromodiphenyl ether	mg/kg		5	N.D.
Nonabromodiphenyl ether	mg/kg		5	N.D.
Decabromodiphenyl ether	mg/kg		5	N.D.

Tested by : Ellen Jung, Jessica Kang

Notes : mg/kg = ppm = parts per million
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MDL = Method detection limit

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Page: 4 of 17
Date: Mar. 23, 2012

Report No. RT12R-S1076-001-E1-R

Sample ID No. : RT12R-S1076-001

Sample Description : Halogen Free CCL

Test Item	Unit	Test Method	MDL	Result
Bromine (Br)	mg/kg	With reference to EN 14582, by oxygen combustion with bomb and determined by IC	30	N.D.
Chlorine (Cl)	mg/kg	With reference to EN 14582, by oxygen combustion with bomb and determined by IC	30	79
Beryllium (Be)	mg/kg	With reference to US EPA 3052, by acid digestion and determined by ICP-OES	2	N.D.
Antimony Trioxide (Sb ₂ O ₃)	mg/kg	With reference to US EPA 3052, by acid digestion and determined by ICP-OES	2	N.D.
Tin (Sn)	mg/kg	With reference to US EPA 3052, by acid digestion and determined by ICP-OES	2	N.D.
Polyvinyl chloride (PVC)	-	With reference to KS K 0210-1, and determined by FT-IR	N.A.	Negative
Asbestos	-	Determined by FT-IR	N.A.	Negative

Tested by : Nikkie Lee, Leo Kim

Notes : mg/kg = ppm = parts per million

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N.D. = Not detected (<MDL)

MDL = Method detection limit

N.A. = Not applicable

Negative = Undetectable

Positive = Detectable

Sb₂O₃ calculated from Sb by the equation.

$$\begin{aligned} * \text{Sb}_2\text{O}_3 \text{ concentration} &= (\text{Sb}_2\text{O}_3 \text{ molecular weight} \times \text{Sb concentration}) / (2 \times \text{Sb molecular weight}) \\ &= 1.197 \times \text{Sb concentration} \end{aligned}$$

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Report No. RT12R-S1076-001-E1-R

Sample ID No. : RT12R-S1076-001
Sample Description : Halogen Free CCL

Test Item	Unit	Test Method	MDL	Result
Phthalates				
Dibutyl phthalate (DBP)	mg/kg	With reference to US EPA 8061A, by solvent extraction and determined by GC/MS	50	N.D.
Di(2-ethylhexyl) phthalate (DEHP)	mg/kg	With reference to US EPA 8061A, by solvent extraction and determined by GC/MS	50	N.D.
Di-n-octyl phthalate (DNOP)	mg/kg	With reference to US EPA 8061A, by solvent extraction and determined by GC/MS	50	N.D.
Diisononyl phthalate* (DINP)	mg/kg	With reference to US EPA 8061A, by solvent extraction and determined by GC/MS	100	N.D.
Diisodecyl phthalate** (DIDP)	mg/kg	With reference to US EPA 8061A, by solvent extraction and determined by GC/MS	100	N.D.
Benzyl butyl phthalate (BBP)	mg/kg	With reference to US EPA 8061A, by solvent extraction and determined by GC/MS	50	N.D.
Diisobutyl phthalate (DIBP)	mg/kg	With reference to US EPA 8061A, by solvent extraction and determined by GC/MS	50	N.D.

Tested by : Ellen Jung

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MDL = Method detection limit

* DINP include two types of phthalate (CAS No. 68515-48-0 and 28553-12-0).

** DIDP include two types of phthalate (CAS No. 68515-49-1 and 26761-40-0).

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Report No. RT12R-S1076-001-E1-R

Sample ID No. : RT12R-S1076-001

Sample Description : Halogen Free CCL

Test Item	Unit	Test Method	MDL	Result
Pentachlorophenol (PCP)	mg/kg	With reference to DIN 53313, by solvent extraction and determined by GC/MS	5	N.D.
Medium-chain chlorinated paraffin (MCCP)	mg/kg	With reference to US EPA 3540C, by solvent extraction and determined by GC/MS and/or GC/ECD	10	N.D.
Tetrabromobisphenol-A (TBBP-A)	mg/kg	With reference to US EPA 3540C, by solvent extraction and determined by GC/MS	5	N.D.
Hexabromocyclododecane (HBCDD)	mg/kg	With reference to US EPA 3540C, by solvent extraction and determined by GC/MS	10	N.D.
Perfluorooctanoic acid (PFOA)	mg/kg	With reference to US EPA 3550C & 8321B, by ultrasonic extraction and determined by LC/MS/MS	0.1	N.D.
Perfluorooctane sulfonate (PFOS)	mg/kg	With reference to US EPA 3550C & 8321B, by ultrasonic extraction and determined by LC/MS/MS	0.1	N.D.

Tested by : Ellen Jung

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Report No. RT12R-S1076-001-E1-R

Sample ID No. : RT12R-S1076-001
Sample Description : Halogen Free CCL

* View of sample as received;-



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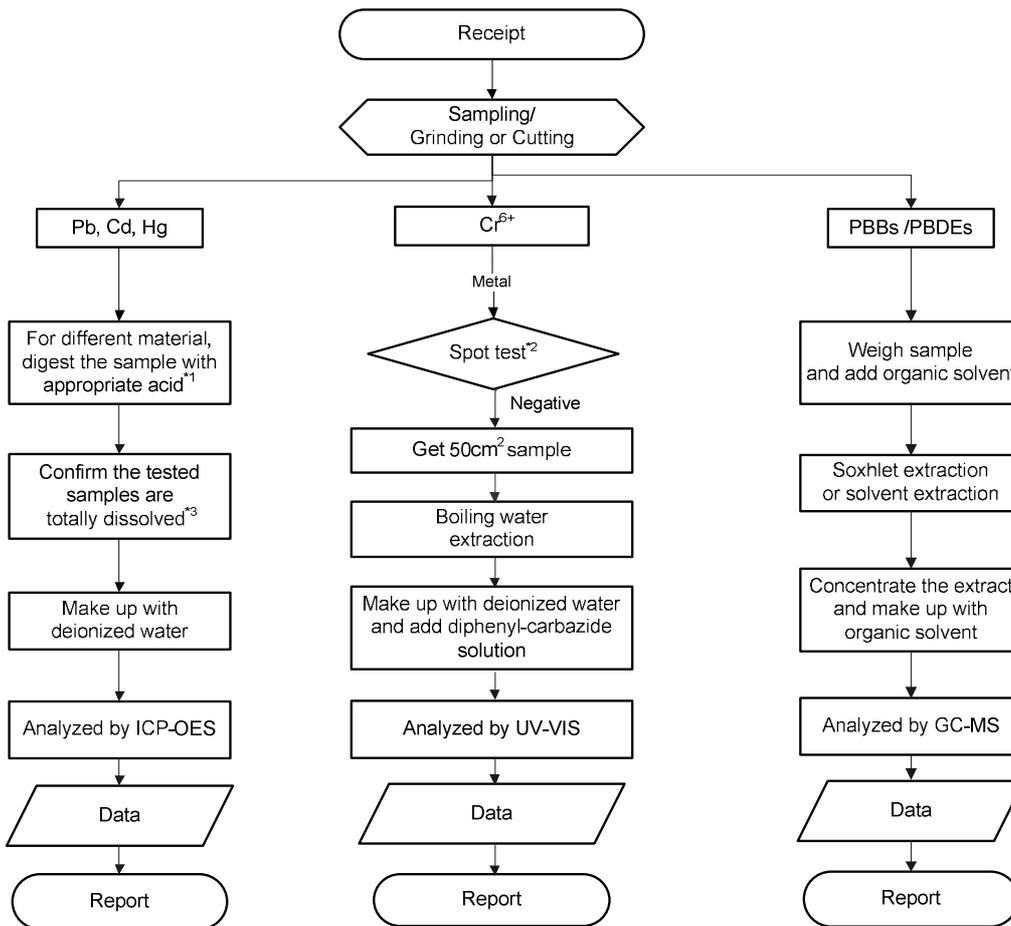
TEST REPORT

Report No. RT12R-S1076-001-E1-R

Sample ID No. : RT12R-S1076-001

Sample Description : Halogen Free CCL

Flow Chart
(IEC 62321 Edition 1.0 : 2008)



Remarks :

*1 : List of appropriate acid :

Material	Acid added for digestion
Polymers	HNO ₃ , HCl, HF, H ₂ O ₂ , H ₃ BO ₃
Metals	HNO ₃ , HCl, HF
Electronics	HNO ₃ , HCl, H ₂ O ₂ , HBF ₄

*2 : If the result of spot test is positive, Chromium (VI) would be determined as detected.
No further analysis is required.

*3 : The samples were dissolved totally by pre-conditioning method according to above flow chart.

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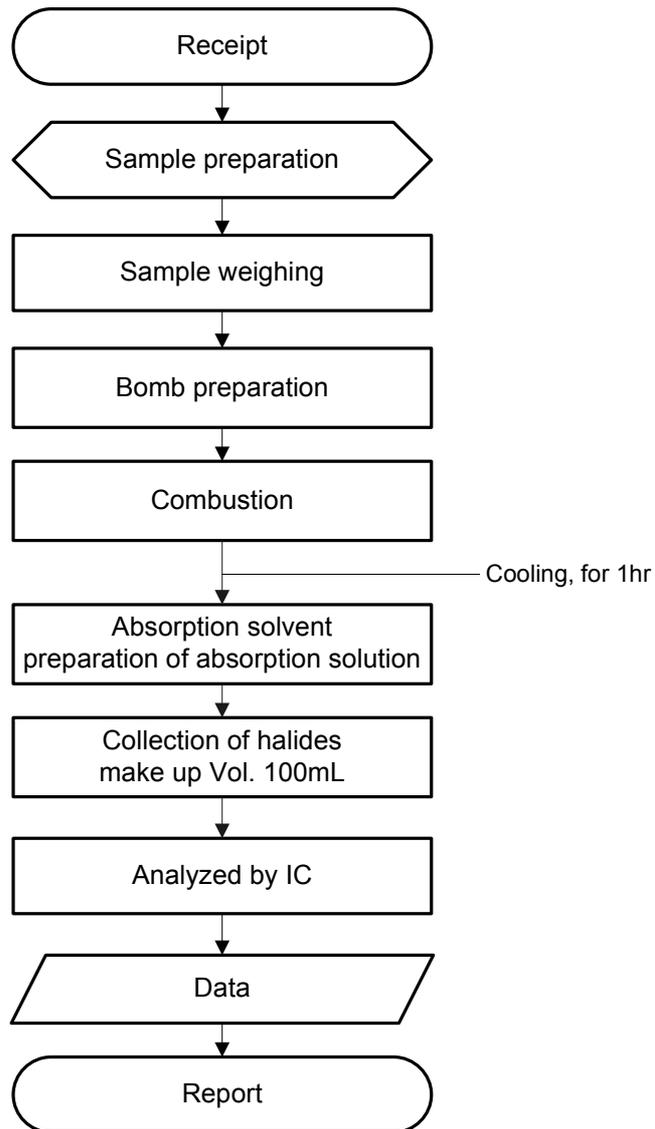
TEST REPORT

Report No. RT12R-S1076-001-E1-R

Sample ID No. : RT12R-S1076-001

Sample Description : Halogen Free CCL

Flow Chart (Halogen)



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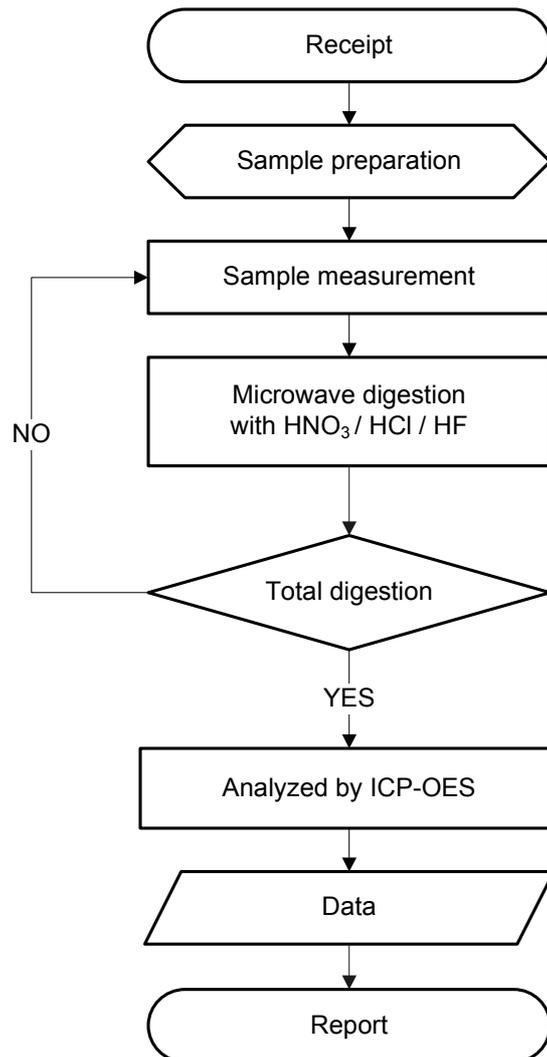
TEST REPORT

Report No. RT12R-S1076-001-E1-R

Sample ID No. : RT12R-S1076-001

Sample Description : Halogen Free CCL

Flow Chart (Metal Testing)



** Remarks : The samples were dissolved totally by pre-conditioning method according to above flow chart.

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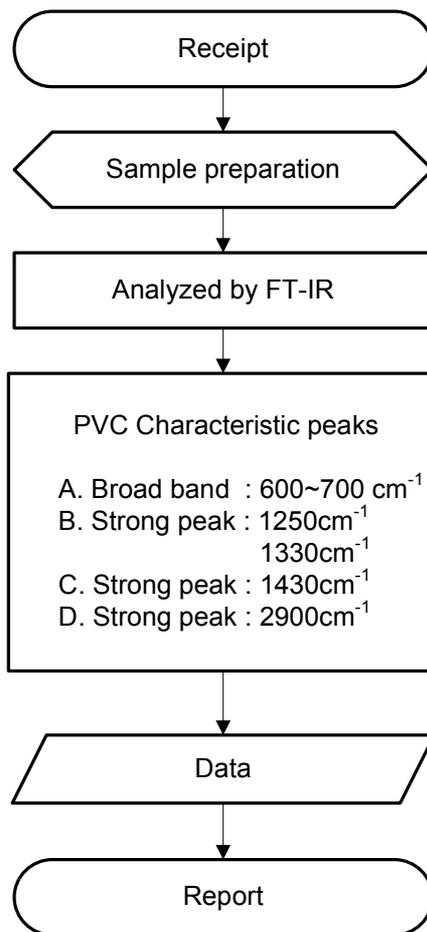
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Report No. RT12R-S1076-001-E1-R

Sample ID No. : RT12R-S1076-001

Sample Description : Halogen Free CCL

Flow Chart (PVC)



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TEST REPORT

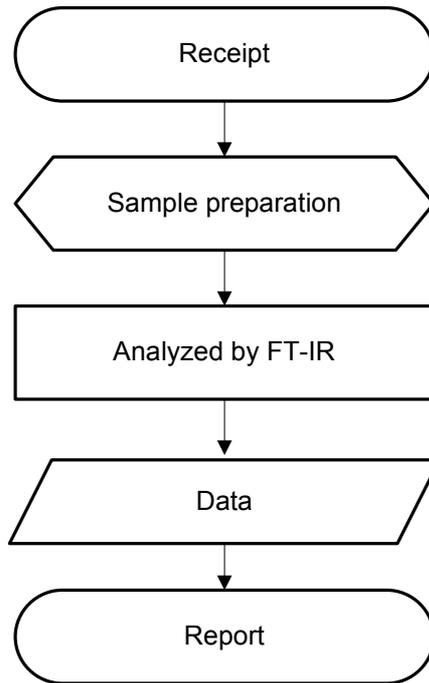
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Report No. RT12R-S1076-001-E1-R

Sample ID No. : RT12R-S1076-001

Sample Description : Halogen Free CCL

Flow Chart (Asbestos)



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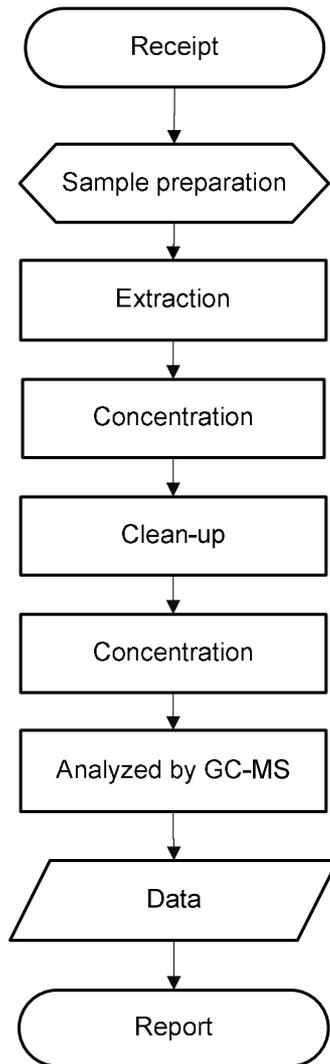
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Report No. RT12R-S1076-001-E1-R

Sample ID No. : RT12R-S1076-001

Sample Description : Halogen Free CCL

Flow Chart (Phthalates)



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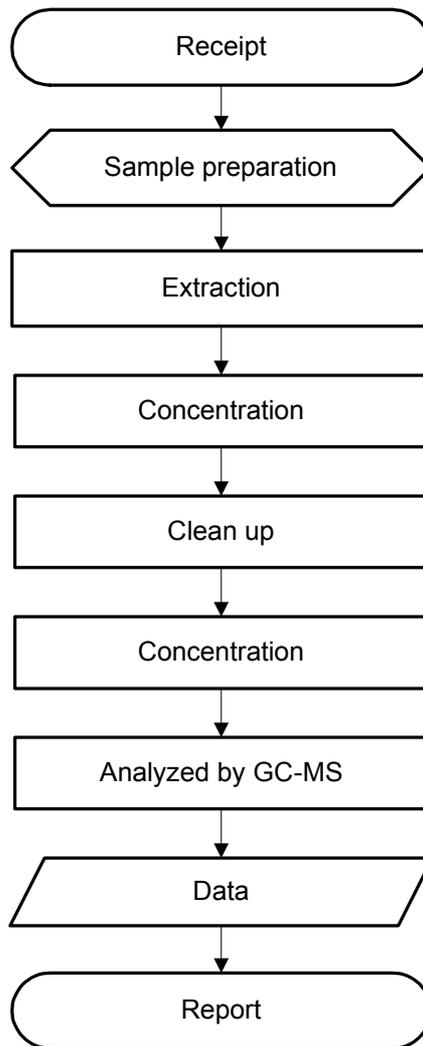
TEST REPORT

Report No. RT12R-S1076-001-E1-R

Sample ID No. : RT12R-S1076-001

Sample Description : Halogen Free CCL

Flow Chart (PCP)



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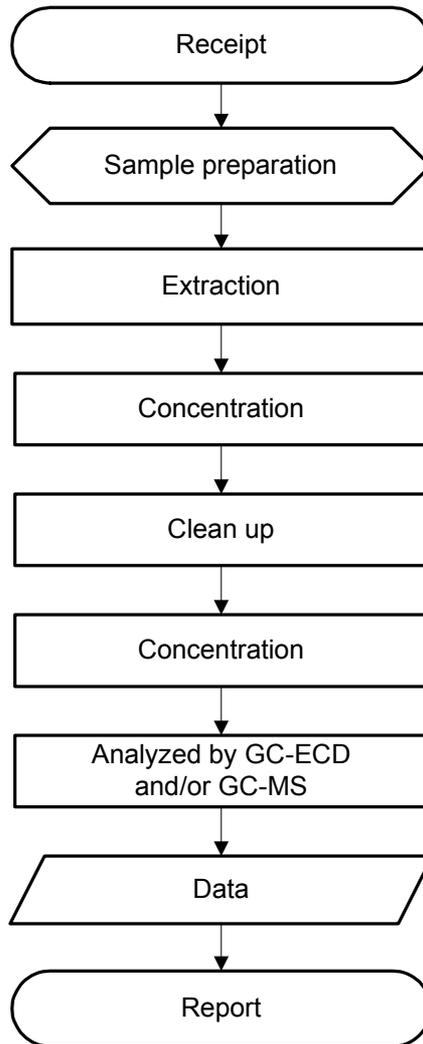
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Sample ID No. : RT12R-S1076-001

Sample Description : Halogen Free CCL

Flow Chart (MCCP)



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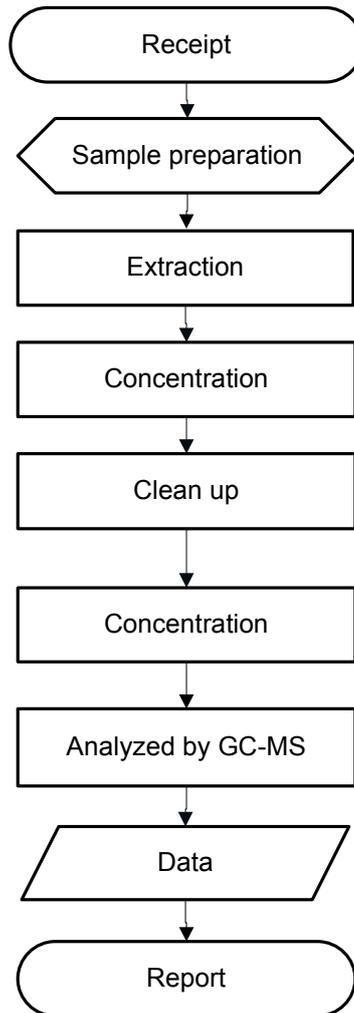
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Report No. RT12R-S1076-001-E1-R

Sample ID No. : RT12R-S1076-001

Sample Description : Halogen Free CCL

Flow Chart (HBCDD, TBBPA)



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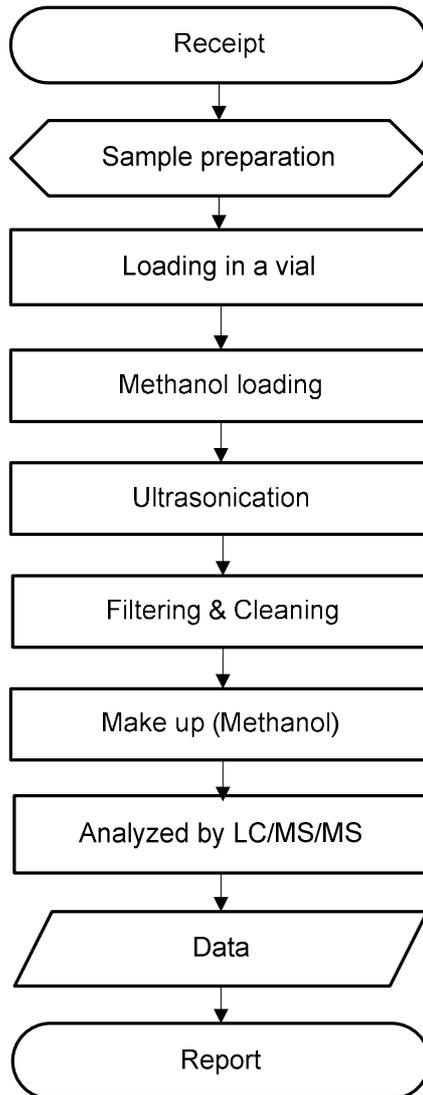
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Sample ID No. : RT12R-S1076-001

Sample Description : Halogen Free CCL

Flow Chart (PFOS, PFOA)



***** End of Report *****

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